

FITTER: _____ DATE: _____
 PROD./QC: _____ DATE: _____

1. UNDERDRAIN SUPPORT & INTERVALS FLG NOZ
 2' SHALL BE FIT w/ ACTUAL HEADER PIPE.

2.

3.

[illegible]

REQUIRED REWORKS		REQUIREMENT DESCRIPTION	COMMENTS	INSPECTOR	DATE
YES	NO				
		LIQUID PENETRANT TEST			
		MAGNETIC PARTICLE TEST			
		BUBBLE LEAK TEST			
		BUBBLE LEAK TEST - REPAIRS			
		BUBBLE LEAK TEST - DOUBLERS			
		PERMANENT TEST			
		POSITIVE MATL IDENTIFICATION			
		BASILINE THK MEASUREMENT			
		PERFUTE TEST			

	18	SEE TAB.		
	PRODUCED & CIRCULATED BY			
	PLANT:	HOUSTON		
	DATE:	5/2/56	ACT/FILM/REEL:	COIL
	TEMP:	-200		
DEPTH:	-200			
TEST:	120			
APPROX. S. N.	SEE TAB.	YR. BUILT:	2023	
CUSTOMER	PEPPER - ATLANTA, GA		DATE: 10/19/1988	
P.A. NO.	PAC 11000			
TITLE	SOUND FILM			
EQUIP. NO.	2P CD X 06		2000GPN	

CODE:				ASME SECTION VIII DIV.1 2021 ED				STAMPED			
SHELL						JACKET					
DESIGN PRESS (PSI)	MAWP (PSI)	MAWP LINER	TEMP °F	CA	DESIGN PRESS (PSI)	MAWP (PSI)	MAWP LINER	TEMP °F	CA		
100	100	D800/020	100	SC588							

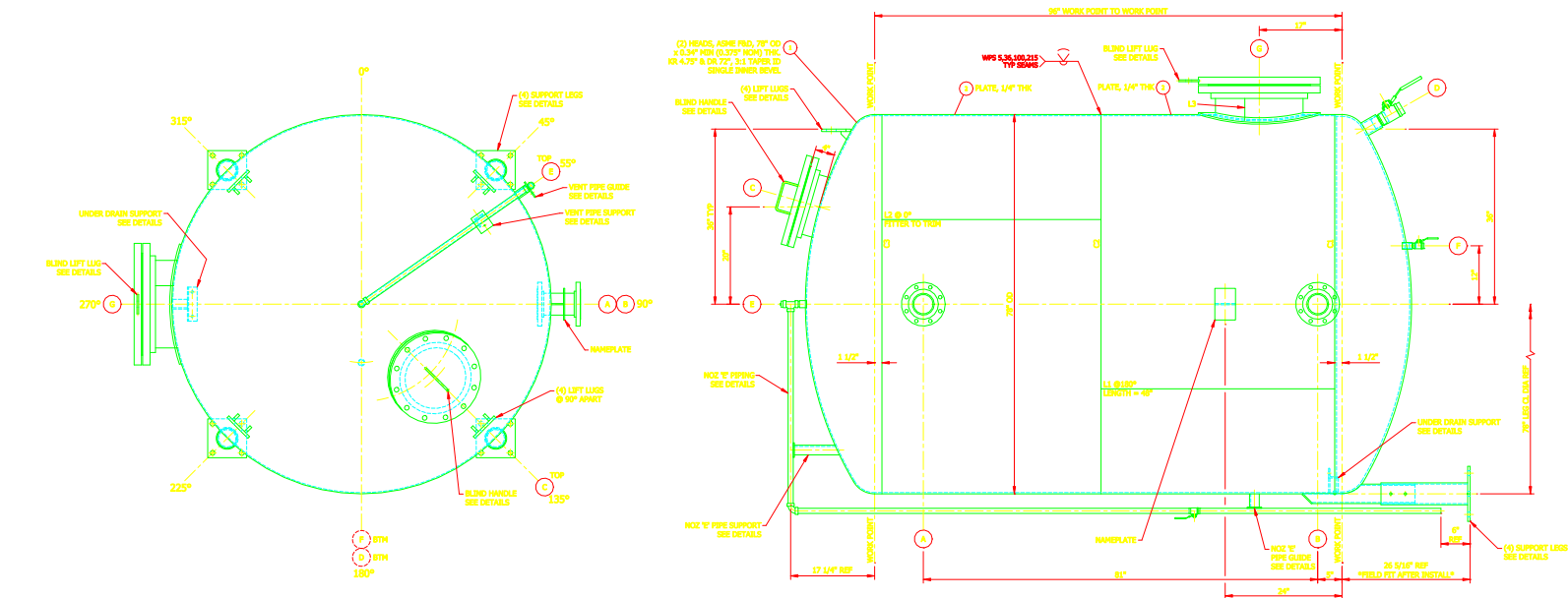
RADIOGRAPHIC REQUIREMENTS w/REPORTS					RADIOGRAPHIC REQUIREMENTS w/REPORTS				
FULL	LETHAL	SPOT	SPECIAL	NONE	FULL	LETHAL	SPOT	SPECIAL	NONE
-	-	X	-	-	-	-	-	-	-
OTHER RADIOGRAPHY: UW-1(a)(5)(b)					OTHER RADIOGRAPHY: -				

YES	NO	CHAMBER	(PSI)	(MINUTES)	YES	NO
X	-	SHELL	130	PER CODE	-	X
-	-	JACKET	-	-	-	-

TYPE OF HEADS:	
SHELL:	ASME TYPE
JACKET:	
SHELL MATERIALS:	
SHELL:	SA-240 316/316L
JACKET:	
HEAD MATERIALS:	
SHELL:	SA-240 316/316L
JACKET:	
COIL:	
GIRTH FLANGE:	
SUPPORT:	ASME SA-312 TP304/316L
BOLTING:	SA-193 B8 / SA-193 B
GASKET:	1/8" THK 316L
INSULATION:	12MM
PAINT TYPE/SPEC:	SEE NOTE 1
INTERNAL FINISH:	SEE NOTE 2

SHIPPING INFORMATION	SHIPPING WEIGHT: <u>4.500</u> LBS		
	TEST WEIGHT: <u>24.000</u> LBS		
	SHIPPING ENVELOPE: <u>70"</u> HEIGHT <u>50"</u> WIDTH <u>143</u> LENGTH		
	VESSEL ORIENTATION FOR SHIPMENT: <u>100</u> DEGREES DOWN		
REVISIONS			
REV	DATE	DESCRIPTION	APPROVED
1	11/14/2022	FOR CUSTOMER APPROVAL	SW
1	12/09/2022	RELEASED FOR FABRICATION	JFW
5	5/24/2023	AS BUILT	SW

By: J. Wytkoff
Date: 5/24/23



ELEVATION VIEW
SEE PLAN VIEW FOR TRUE ORIENTATION
SCALE: 1/8"=1'-0"

[illegible]

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		CHARLOTTE, NC 28215
CUSTOMER		PURCHASE ORDER NUMBER

ATLANTA, GA	M411183095
TITLE	
30" OD X 66" SAND FILTER	

EQUIPMENT NO.	SEE TAB.	SCALE	AS NOTED	NO. REQ'D	2
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APPROVED BY	BJH	DATE	11/14/2022	CHARGING NUMBER	2022-EE-11462	REF. NO.	1
ENVOYED BY	DSG	DATE	12/9/2022			SHEET	1 OF 2