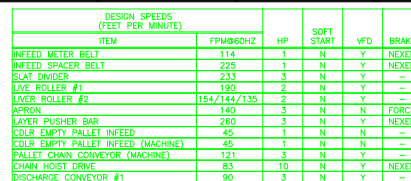
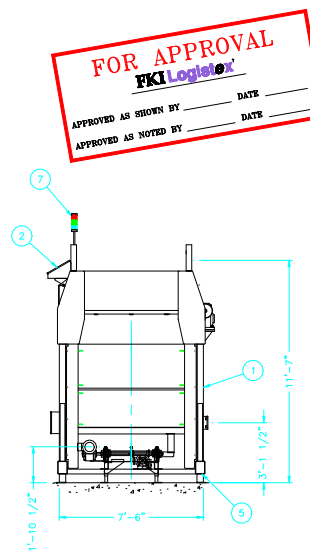


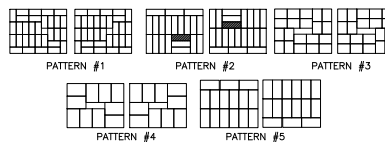
1. FORK TRUCK BUMPERS ARE NOT PROVIDED WITH THE MACHINE, PALLET INFEED OR DISCHARGE CONVEYOR. THEY ARE NECESSARY TO PROTECT THE CONVEYOR FROM DAMAGE.
2. PALLET STACKS TO BE PLUMB TO WITHIN 1".
3. SUPPORTS AND HANGERS FOR THE INFEED BELT ARE TO BE PROVIDED BY OTHERS.
4. THE SIDE GUIDES ON THE INFEED BELT MUST BE ADJUSTED SO THAT THE CARTONS ARE DELIVERED ON THE CENTER LINE OF THE MACHINE.
5. FLOWMOUNTED PLATFORM SCALES ON INFEED CONVEYOR.
6. BUBBLE NUMBERS RELATE TO MARK NUMBERS ON SHIPPING BILL OF MATERIALS.
7. RATES FOR PRODUCT ARE BASED ON CASES BEING DELIVERED TO THE MACHINE BACK TO BACK ON THE INFEED BELT.
8. TIERS PROVIDED BY IRI LOGISTICS.
9. INFEED REEL MOTOR TO BE SUPPLIED BY INSTALLER.



CUSTOMER
LOCATION:
MACHINE SERIAL NO. = 01-EK159119
CUSTOMER P.O. #:
PALLET SIZE (LENGTH*WIDTH*HEIGHT): 48X38X5.5/48x40x5.5
SLIP SHEET SIZE (LENGTH*WIDTH): N/A
ELECTRICAL SERVICE: 200 AMP, 460 VOLT; 3 PH; 60 HZ
PROGRAMMABLE LOGIC CONTROLLER: SC5, 5/04
PNEUMATIC SERVICE: 3 CFM @ 80 PSI
PAINT COLOR: FKI GREY ONLY
MOTORS: RELANCE
REDUCERS: WINSMITH
MAXIMUM WEIGHT FOR A LAYER OF PRODUCT: 500 LBS.
MAXIMUM WEIGHT FOR A FULL LOAD OF PRODUCT: 4000 LBS.
MAXIMUM REACTIVE LOAD AT ANY PIER: 4000 LBS.
MAXIMUM PIER FEED RATE PER MAIN MACHINE: 26000 LBS
SPECIAL MACHINES RECEIVING DOWN SIZE (WIDTH*HEIGHT): 14'x14'
SPECIAL MACHINE FEATURES AND OPTIONS:
OVERSIZED BURNERS
COMPACTING LAYER GUIDES
ELECTRICAL INTERLOCK FOR HOIST BLOCK
CASE HOLD DOWNS ON INFEED BELT
STACK LIGHT
ELECTRIC DRIVE ON HOIST
LIGHT IN ELECTRICAL ENCLOSURE



PATTERN NUMBER	PRODUCT DATA	CASE DIMENSIONS			CPM	CASES/ LAYER	LAYER/ LOAD	LAYER SIZE	METER SPEED (FPM)
		L	W	H					
1	8-120Z FM	5.25	10.50	5.50	220	31	12	47.25 X 36.75	97
2	12-120Z FM	5.25	15.50	5.00	180	20	12	47.25 X 36.75	79
3	24-120Z CUBE	8.00	10.50	10.00	90	20	6	47.50 X 37.00	60
4	24-120Z TRAY	15.75	10.75	5.00	90	10	12	47.25 X 36.75	119
5	36-120Z WRAP	15.50	8.00	10.00	90	15	6	47.25 X 36.75	117



			CUSTOMER		
			TITLE		
			943 CHAIN PALLETIZER PLAN AND ELEVATION DRAWING		
			 FKI <i>Logistics</i>		
REV	DATE	DESCRIPTION	BY	DATE	REV
				1/20/94	
				<i>W-H-a</i>	
			CREATED BY	CHKD BY	DESCRIBED BY
			EK159K01LD/000		