

KOHANA COFFEE
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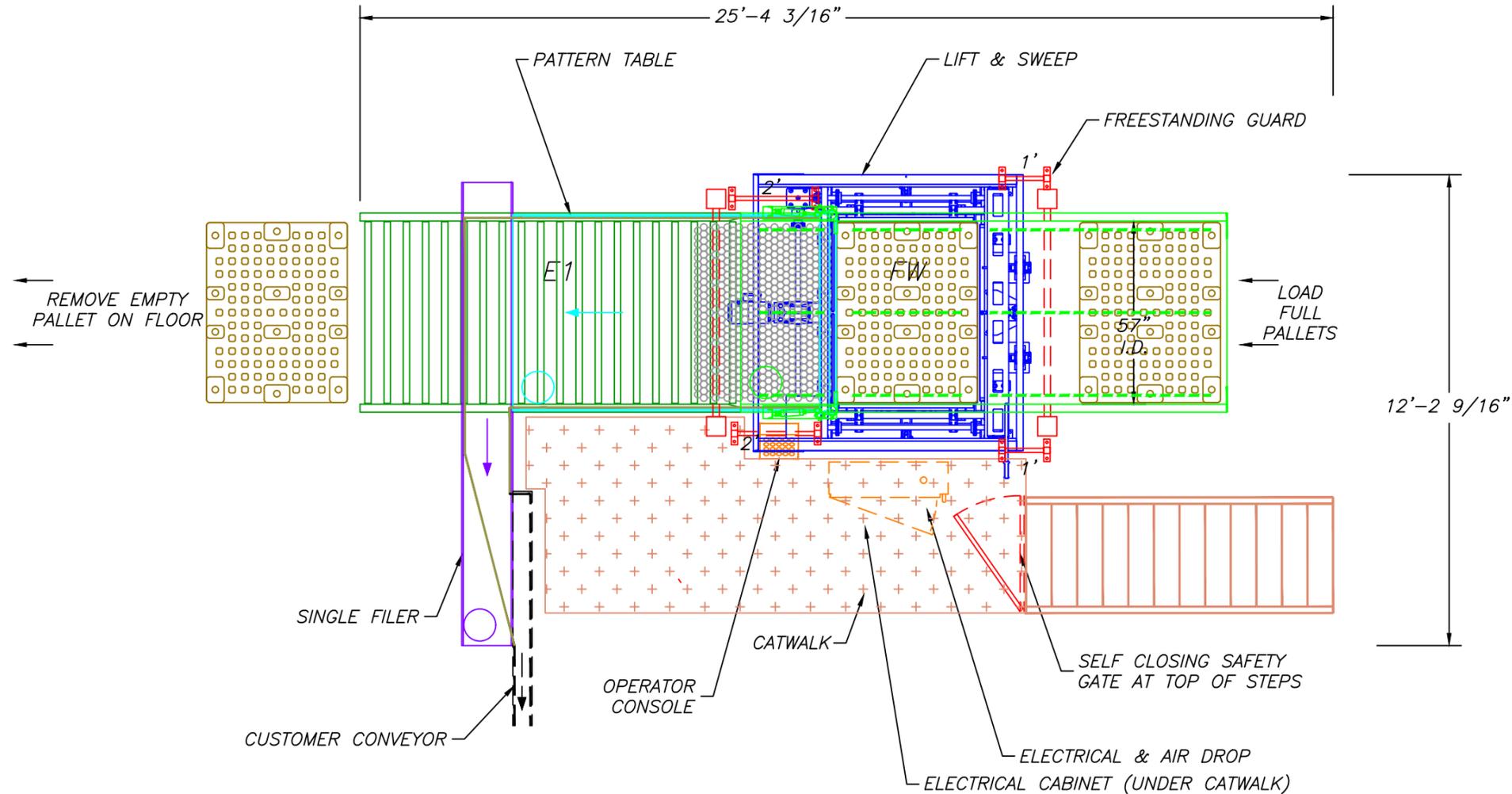
Serial #11582

DRAWING APPROVED

This print supersedes all past layouts.

Name: _____ Date: _____
 signature of approval

- MACHINE TYPE: SC100 BULK DEPALLETZER
- VOLTAGE: 480VAC, 60HZ, 3PH., CONTROL VOLTAGE 24VDC; FLA = 9.45AMPS
- AIR: 2SCFM @ 80PSI
- COMPUTER: MICRO LOGIX 1400 / PUSHBUTTON CONTROLS
- PALLET SIZE: 44" x 56", BLOCK, 4-WAY, PLASTIC
- DIVIDER SHEET: 44" x 56" x _____"
- PATTERN TABLE: 8' LONG, 60" WIDE, INTRALOX 900 SERIES BELT, 144" BELT HT.; SINGLE DIRECTION; AB POWERFLEX 525, AC VARIABLE FREQUENCY DRIVE
- SINGLE FILER: 15" WIDE, 12' LONG; INTRALOX 900 SERIES BELT; 144" BELT HT.; SINGLE DIRECTION; SIDE TRANSFER INFEED; SIDE DISCHARGE TO CUSTOMER CONVEYOR; AB POWERFLEX 525, AC VARIABLE FREQUENCY DRIVE
- PALLET CONVEYOR: (FW) 12' 8" LONG; 3 CHAINS, 57" I.D., 16" CHAIN HT.; AUTO INDEXING; AB POWERFLEX 525, AC VARIABLE FREQUENCY DRIVE
- EMPTY PALLETS: (E1) 10' LONG GRAVITY ROLLER CONVEYOR; 16" ROLLER HT.; SLOPE DOWN TO 6" ROLLER HT. WHERE PALLETS WILL SLIDE ONTO THE FLOOR
- LIFT: LIFT AREA SURROUNDED BY (1) STATIONARY BACKPLATE AND (2) PNEUMATIC SIDEPLATES TO SQUARE LOADS; ELECTRIC LIFT w/ AB POWERFLEX 525, AC V. F. DRIVE
- SWEEP AREA: MANUAL SWEEP BAR FOR PUSHING LAYERS ONTO TABLE
- MACHINE COLOR: #31205Q1952 "STANDARD DARK GRAY"
- CATWALK: 13' x 4' 9" (APPROX. 55 SQ. FT); 108" ELEV.
- FREESTANDING GUARDS: WELDED WIRE 6' TALL w/ 6" SWEEP CLEARANCE



CAN SIZE	CAN /MIN	CAN /LAYER	LAYERS /PALLET
200/202x503	1758	586	18
200/202 CAN/586 CT			

56"
44"

56"
44"

56"
44"

- (E) UPDATED GUARDING; CHANGED FW BACK TO 12' 8" (WAS CHANGED TO 14'); UPDATED CATWALK & NUMBER OF STEPS 09/22/17 JEM,JT
- (D) UPDATED GUARDING 08/31/17
- (C) CHANGED BELT HT. TO 144" (WAS 134"); CATWALK ELEVATION WAS 96" 08/29/17 JEM,SV
- (B) REMOVED OPTIONAL 5' LONG F1 CONVEYOR; CHANGED TABLE LENGTH FROM 12' TO 8'; CHANGED CATWALK LENGTH FROM 17' TO 13'; UPDATED GUARDING 06/22/17 JEM,SV
- (A) REMOVED DOORS ON LIFT & ADDED LIGHT CURTAIN 06/02/17 JEM,SV

Whallon Machinery, Inc.
ROYAL CENTER, INDIANA 46978

SC100 BULK DEPAL
 KOHANA COFFEE - RICHMOND, CA

DRAWN BY JEM	SCALE 1/4" = 1'	REVISION E
CHK'D	DATE 05/17/17	DRAWING NO.
MATERIAL		10000-4922B