

701	1	EL211046E1	1	211046-1 ENCLOSURE	
500	1	MT0013925		ASSY BACKSTOP PULLER UPGRADE	
400	1	MZ211046	0	211046 MEZZANINE	
321	1	PC0011322	0	ASSY CDLR EXIT 210" 3ZN 18TOC LH	
320	1	GD0016276	0	ASSY SEQUENTIAL LC 24"	
282	1	EL03.225	2	E STOP COVER - GUARD	
281	1	PC0018408	0	ASSY PD CONVEYOR 40" REAR 62.5" LG	
280	1	PD0008346	0	ASSY PD 40 LOAD REAR EXIT 18 TOC	
271	1	SW0007910	5	ASSY W HEAD 1 MOTOR RIGHT	
270	1	SW0007528	2	ASSY EXT STRETCH WRAPPER 128" RH	
267	1	PC29.0053	0	CDLR ASSY TT-TT- TRANSITION DS	
266	1	SW0006879	0	ASSY TURNTABLE NO STOP	
265	1	SW0008628	0	ASSY NON CONCURRENT SW 100"	
261	1	PC0008649	0	ASSY PALLET HOIST CDLR	
260	1	MT11.0007	0	HOIST FRAME ASSY	
252	1	MT09.0068	0	PALLET HOIST, W/ENCODER	
251	1	MT09.0067	0	MT09 CLAMP/BACKSTOP ASSY, W/ENCODER	
250	1	MT09.0065	0	SLAT FLOOR ASSEMBLY, W/ENCODER	
241	1	MT11.0022	0	DECK ASSEMBLY LAYER BUILD	
240	1	MT11.0026	0	ASSY FRAME 132" LAYER PREBUILD	
232	2	SW0018415	0	WLDMT FRAME EXT, NON-CON, FOR 132"	
231	1	MT09.0100	0	ASSY RECIPROCATING LAYER PUSH ELEC	
230	1	PB09.0005	7	LAYER PREBUILD ASSEMBLY LH	
221	2	IC0004427	0	ASSY LEG 27-1/16" X 17 - 26 OAH	
220	1	RP11.0060	2	ROW PUSHER ASSY CONTINUOUS OR 2/4	
202	1	IC27.0026	0	LEG ASSY 29 13/16 X 17-26" OAH	
201	1	IC27.0007	0	INFEED CONV. EXTENSION, 1 ROLLER	
200	1	IC27.0019	4	ASSY INFEED CONV BMP POLV 2 1/4 OR2	
ITEM	QTY	PN	REV	DESCRIPTION	VENDOR

TOLERANCES UNLESS OTHERWISE NOTED:
DIMENSIONS ARE IN mm [INCH]

X	X.X	X.XX	ANGLES
± 1	± 0.5	± 0.1	± 1°
[0.04]	[0.02]	[0.004]	

TITLE 211046

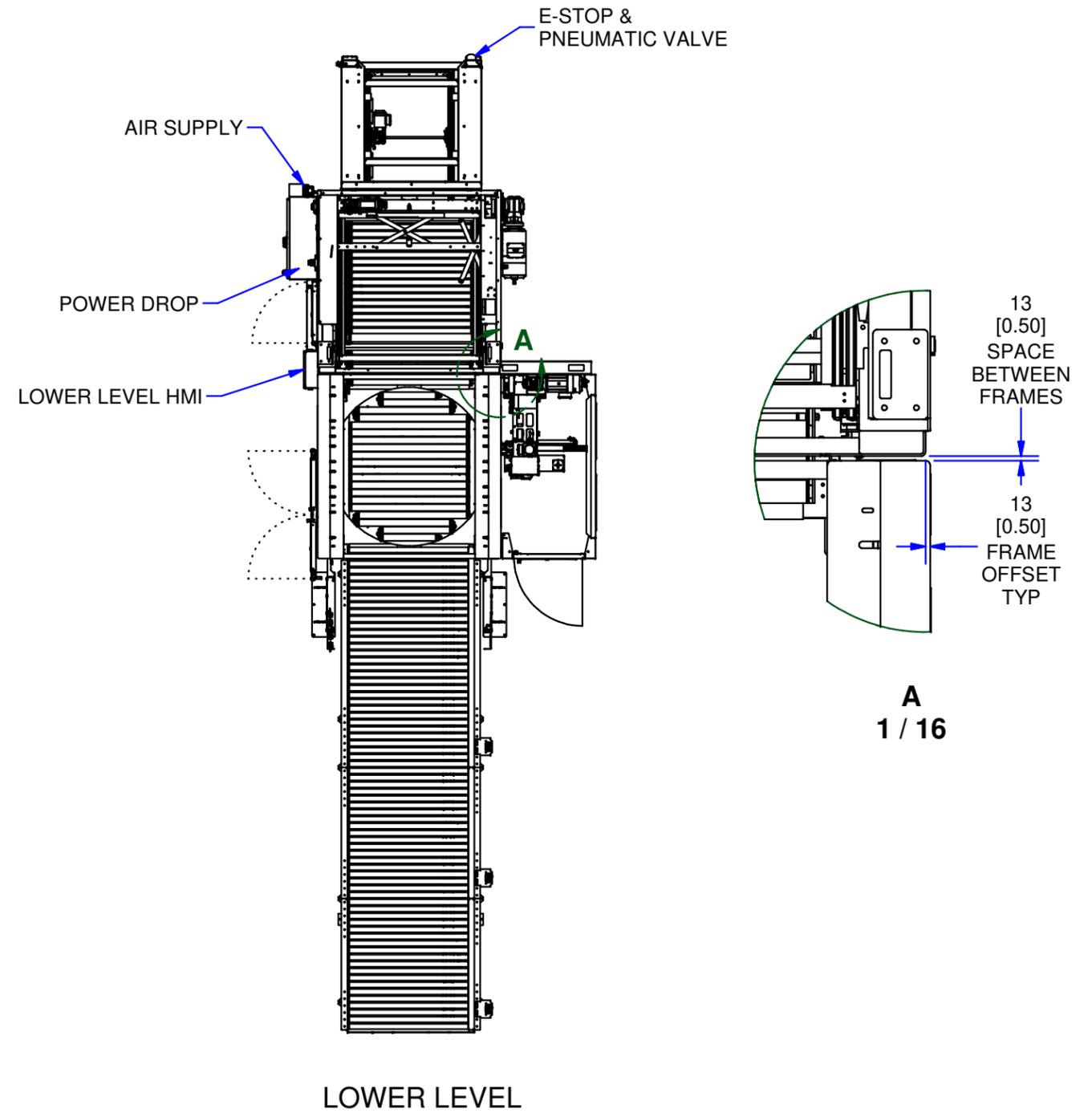
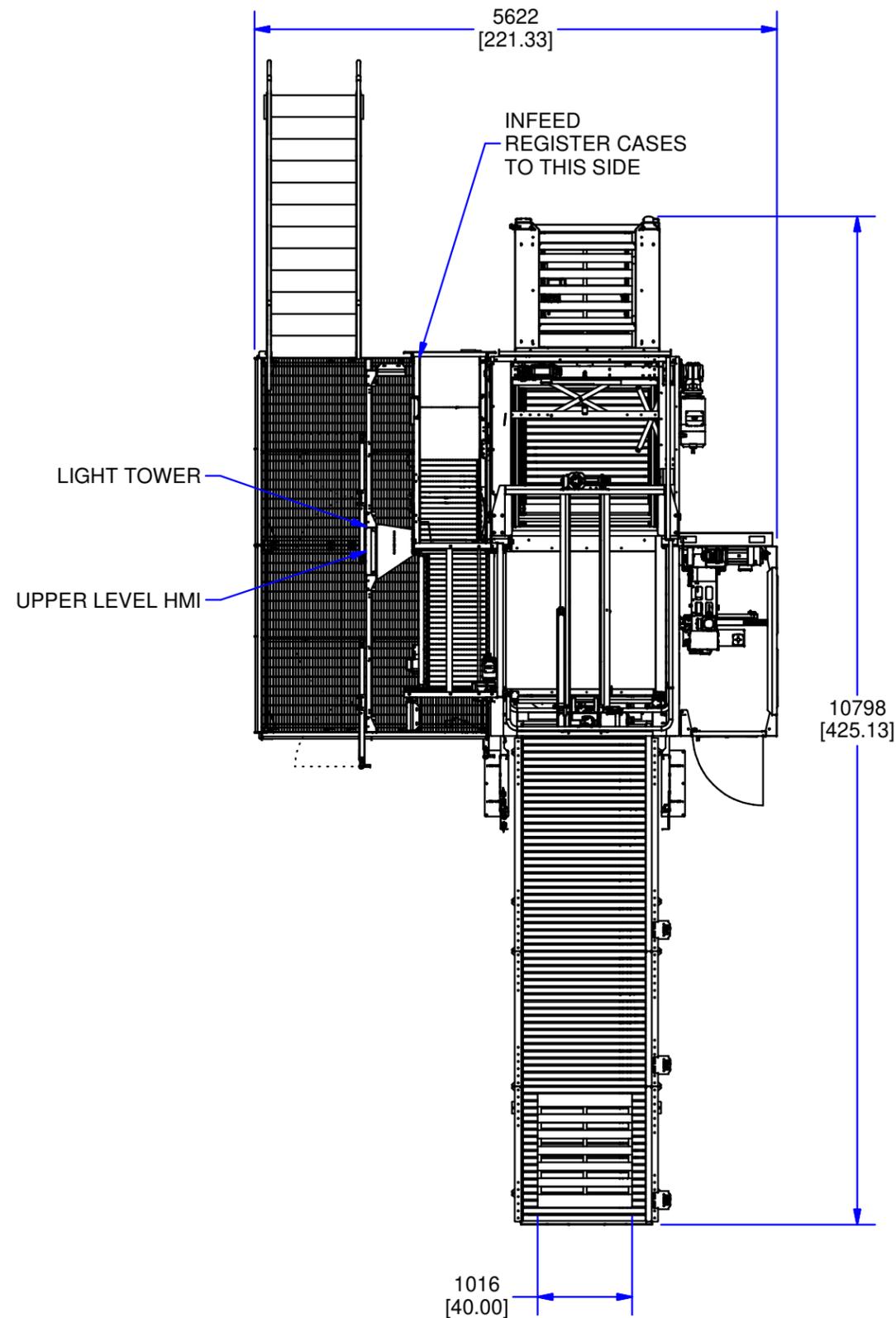
FINISH NONE **WEIGHT** 20016.8 lb

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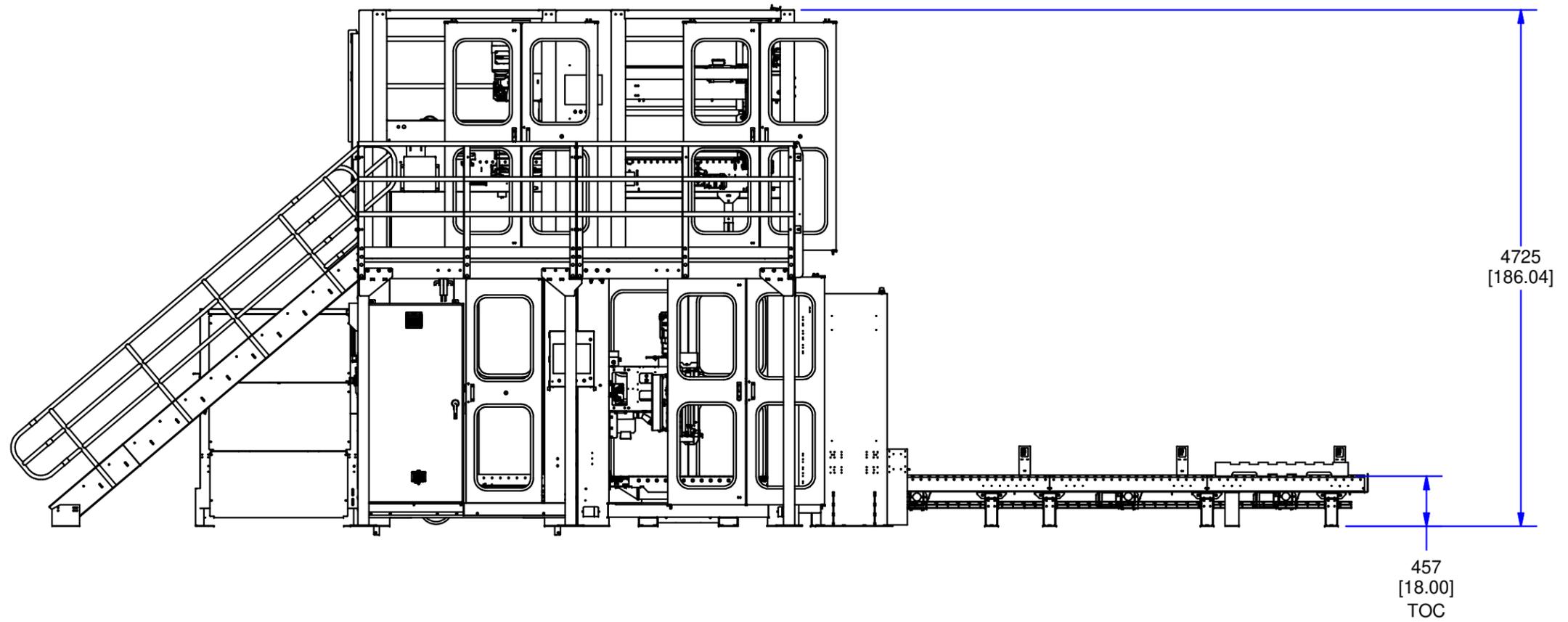
DRAWN BY MJO	ENGINEER MJO	DATE 2/2/2022	SCALE 1 / 64	SHEET 1 of 6
DRAWING NUMBER 211046				REV 1

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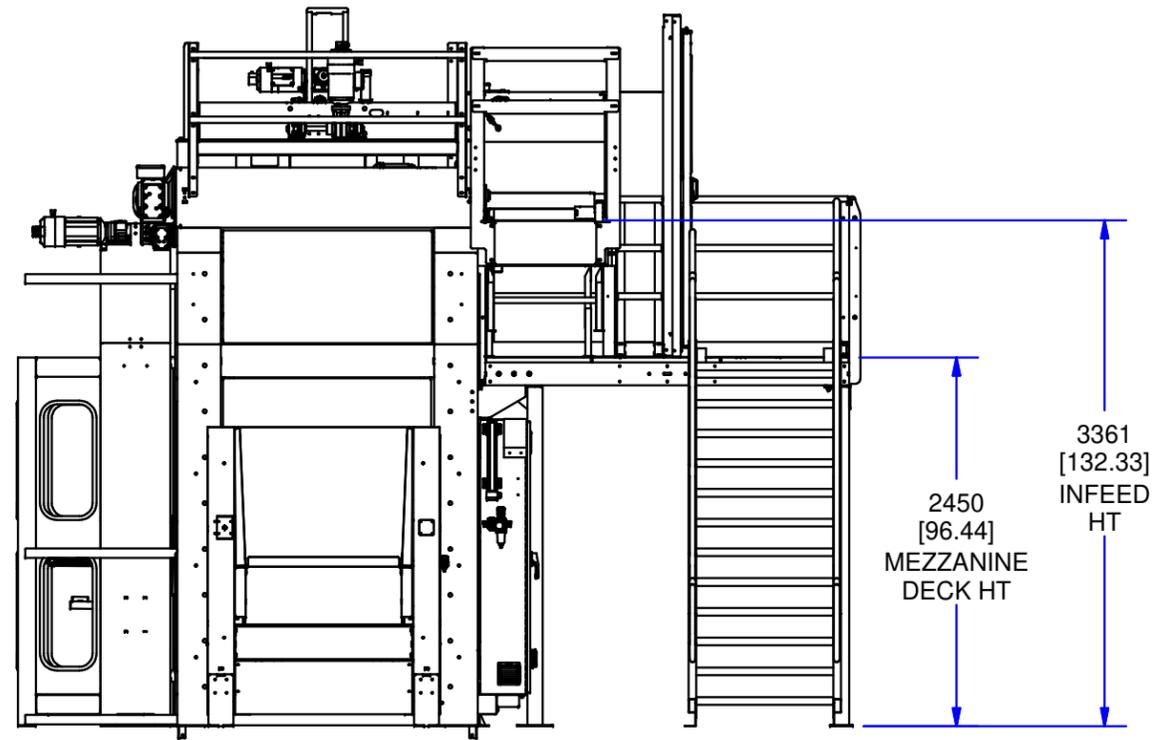
1	5489	4/28/2022	ADDED #500 MT0013925	JLR
REV	ECO	DATE	DESCRIPTION	BY



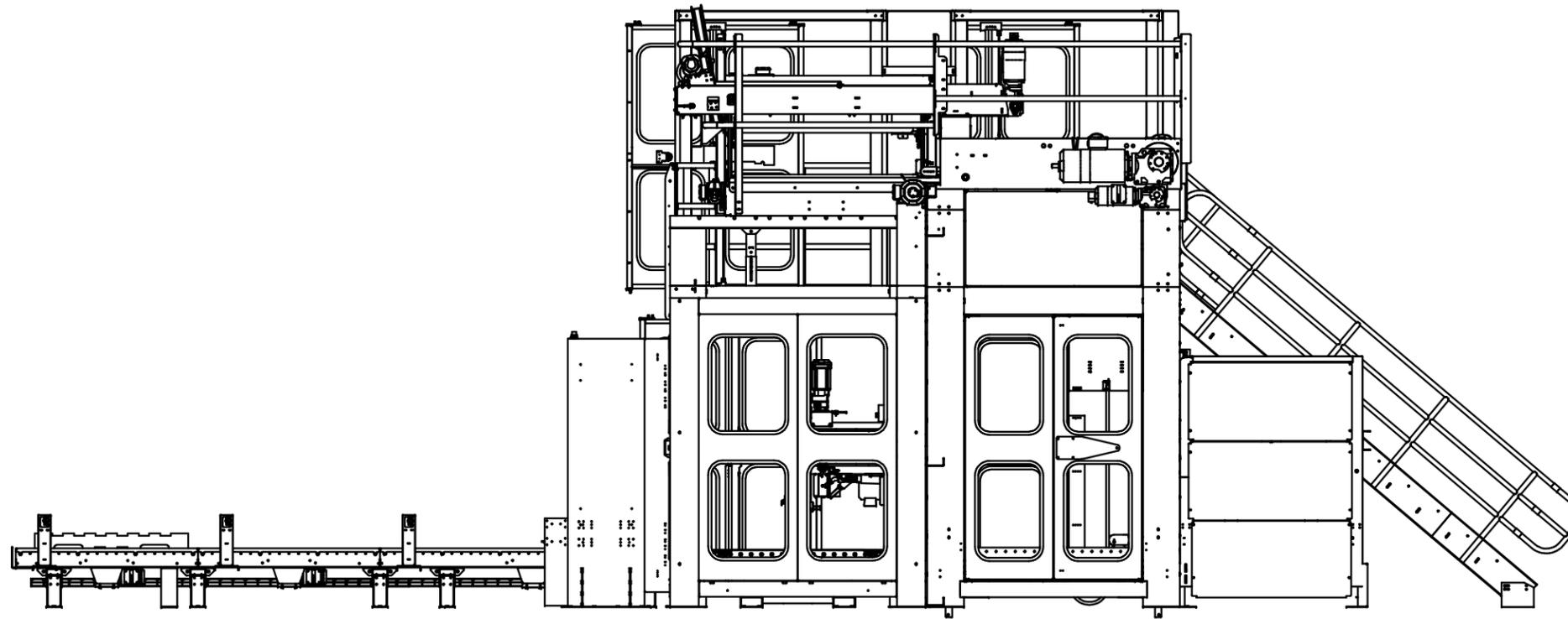
TOLERANCES UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN mm [INCH]				TITLE 211046		 10315 SE Jennifer St Portland OR, 97015 503.353.7388 www.toptier.com info@toptier.com		
X	X.X	X.XX	ANGLES	FINISH	WEIGHT			
± 1	± 0.5	± 0.1	± 1°	NONE	20016.8 lb			
[0.04]	[0.02]	[0.004]						
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				MJO	MJO	2/2/2022	1 / 64	2 of 6
				DRAWING NUMBER			REV	
				211046			1	



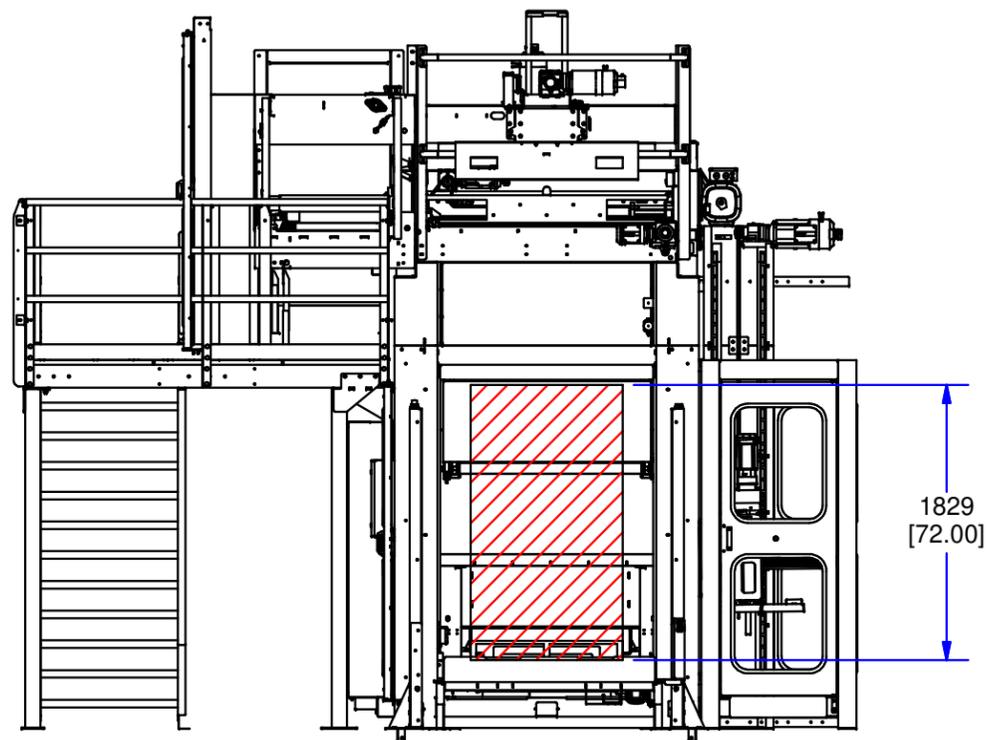
TOLERANCES UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN mm [INCH]				TITLE 211046		 10315 SE Jennifer St Portland OR, 97015 503.353.7388 www.toptier.com info@toptier.com		
X	X.X	X.XX	ANGLES	FINISH	WEIGHT			
± 1	± 0.5	± 0.1	± 1°	NONE	20016.8 lb			
[0.04]	[0.02]	[0.004]		DRAWN BY	ENGINEER	DATE	SCALE	SHEET
THIS DRAWING IS CONFIDENTIAL AND THE PROPERTY OF TOP TIER LLC. THIS DRAWING IS NOT TO BE REPRODUCED OR SHOWN TO OTHERS WITHOUT THE WRITTEN CONSENT OF TOP TIER LLC.				MJO	MJO	2/2/2022	1 / 48	3 of 6
				DRAWING NUMBER 211046				REV 1



TOLERANCES UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN mm [INCH]				TITLE 211046		 10315 SE Jennifer St Portland OR, 97015 503.353.7388 www.toptier.com info@toptier.com		
X	X.X	X.XX	ANGLES	FINISH	WEIGHT			
± 1	± 0.5	± 0.1	± 1°	NONE	20016.8 lb			
[0.04]	[0.02]	[0.004]		DRAWN BY	ENGINEER	DATE	SCALE	SHEET
THIS DRAWING IS CONFIDENTIAL AND THE PROPERTY OF TOP TIER LLC. THIS DRAWING IS NOT TO BE REPRODUCED OR SHOWN TO OTHERS WITHOUT THE WRITTEN CONSENT OF TOP TIER LLC.				MJO	MJO	2/2/2022	1 / 48	4 of 6
				DRAWING NUMBER				REV
				211046			1	



TOLERANCES UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN mm [INCH]				TITLE 211046		 10315 SE Jennifer St Portland OR, 97015 503.353.7388 www.toptier.com info@toptier.com		
X	X.X	X.XX	ANGLES	FINISH	WEIGHT			
± 1	± 0.5	± 0.1	± 1°	NONE	20016.8 lb			
[0.04]	[0.02]	[0.004]		DRAWN BY	ENGINEER	DATE	SCALE	SHEET
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				DRAWING NUMBER				REV
				211046	1			



TOLERANCES UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN mm [INCH]				TITLE 211046		 10315 SE Jennifer St Portland OR, 97015 503.353.7388 www.toptier.com info@toptier.com		
X	X.X	X.XX	ANGLES	FINISH	WEIGHT			
± 1	± 0.5	± 0.1	± 1°	NONE	20016.8 lb			
[0.04]	[0.02]	[0.004]		DRAWN BY	ENGINEER	DATE	SCALE	SHEET
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				DRAWING NUMBER 211046				REV 1