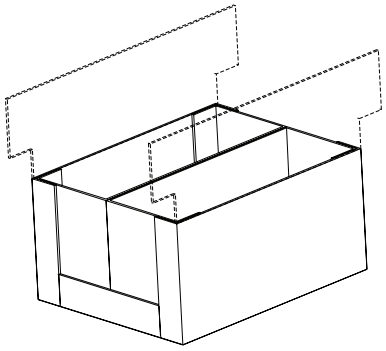
BLISS MASTR®

Model PF106-HLV

H-Bliss Former



Off-set Cell
H-Bliss Display

The PF106-HLV features:

- **Belt Drive Feed System**
- **Color Touch Screen Control Panel and Operator Interface**
- **Quality Components & Parts**
- **24 VDC Machine Control**
- **Positive Glue Compression**
- **Quick Changeover Features**
- **Welded Tubular Steel Frame**
- **Vacuum Assist Feed Systems**
- **Optional High Capacity Stack Transfer Systems**
- **Optional High Capacity Adhesive Feeder**
- **Stainless Steel Paint Finish**
- **UL Approved Electrical Control Panel**

The ***PF106-HLV*** H-Bliss Former forms strong, economical corrugated shipping/display containers consisting of an H-Divider securely glued to a Bliss Body Wrap. Reliable and field proven, the ***PF106-HLV*** is fully automatic and ruggedly built to withstand the rigors of high volume, three shift per day operations. Optional high-capacity Automatic Stack Transfer Systems, and an optional high-capacity Adhesive Feeder are also available for high-speed operations.

If you are considering a new Bliss box former, demand the best in quality, features, experience and back-up service: the Moen ***PF106-HLV H-Bliss Former.***

MOEN INDUSTRIES
Quality Corrugated Packaging Equipment

12333 East Los Nietos Road, Santa Fe Springs, CA 90670
(562) 946-6381 ■ FAX (562) 946-3200
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MEMBER PMMI®

CERTIFIED PMMI TRAINER

H-Bliss Former

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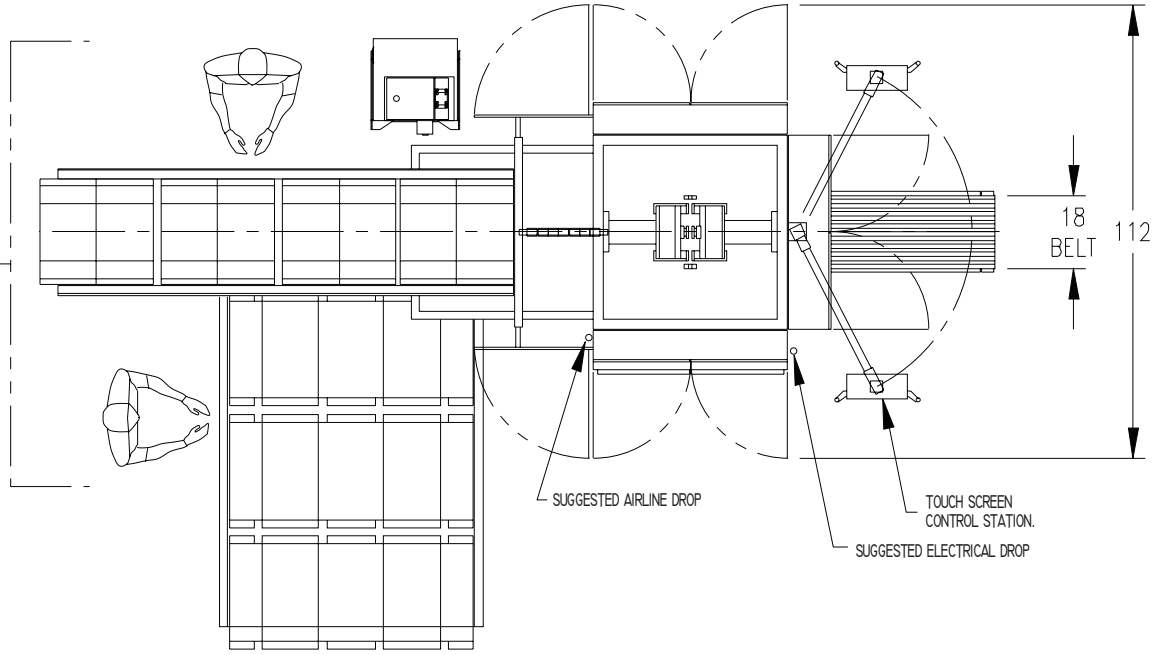
Shown with optional stack transfer system. Right hand model shown.



NOTE 1: EXTENDED MAGAZINE LENGTH. 7' LENGTH IS TYPICAL FOR BODYWRAP AND H-BLANKS. HORIZONTAL CAPACITY VARIES WITH BLANK WIDTH. CONSULT MOEN TO CALCULATE EXPECTED CAPACITY.

Forming Machine Air Consumption

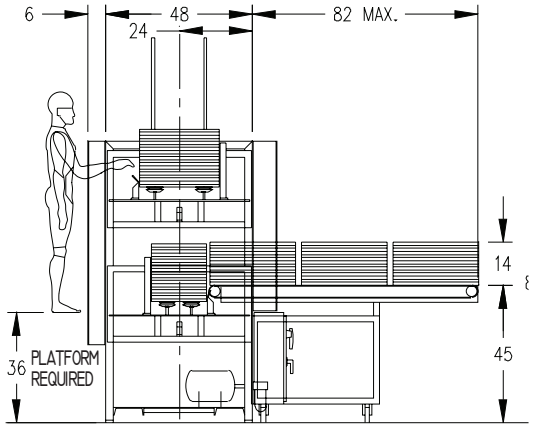
Air Usage per cycle in SCFM	**2.333**
SCFM with servo driven divider fold fingers	**1.773**

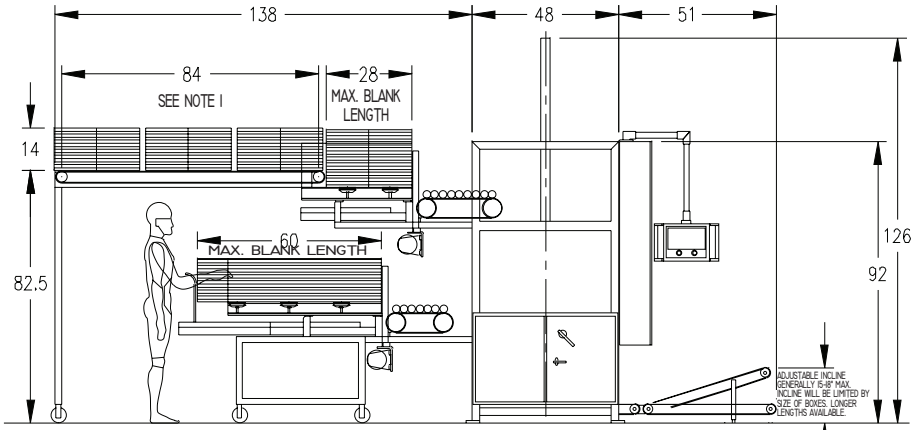
Electrical Requirements

Standard	Optional
230 VAC	460 VAC
3 Phase	3 Phase
60 Hz	60 Hz
30 Amps	15 Amps

Box I.D.	Min	Max
Length	9"	25"
Width	8"	25"
Depth	4"	16"

H-Bliss Shipper with Side Sealing Flanges Style Flap Top Closure





Rate of Production: Up to 23 boxes per minute for shipper.
Up to 28 boxes per minute for display.

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